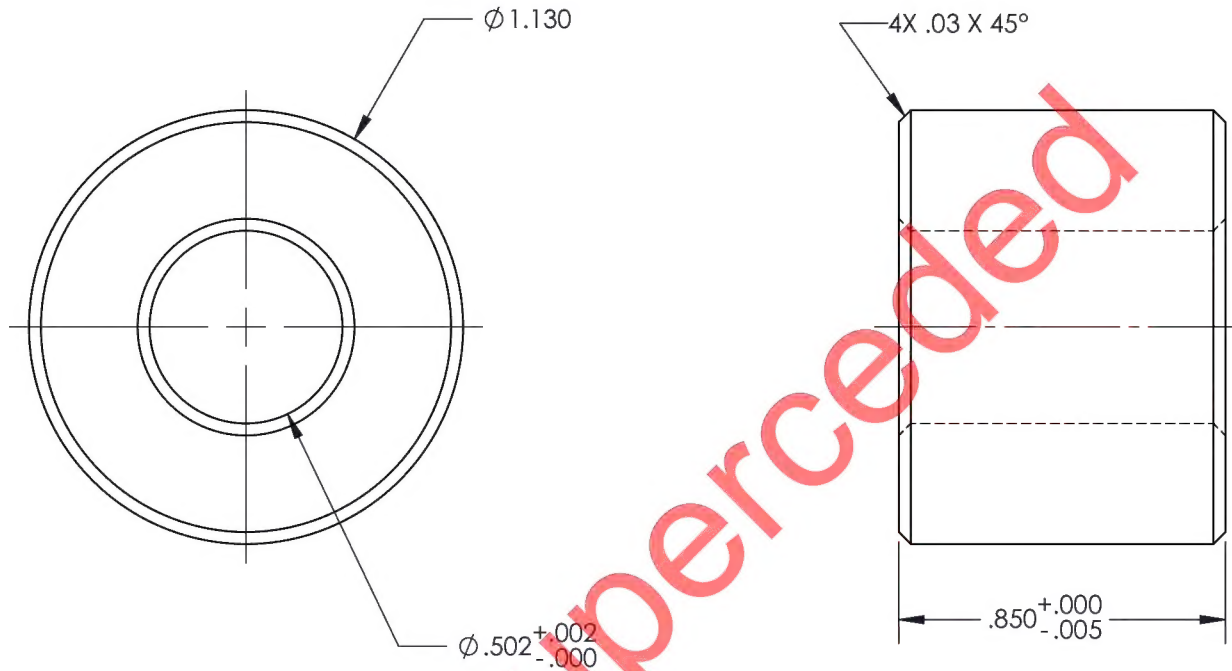


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/24/2013	CFS	
1A	14-0118	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/11/2014	DJN	RW



NOTES:

1. NICKEL PLATE .0004 - .0006. BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

<b>DART</b> AEROSPACE	
TITLE <b>LOCK ROLLER</b>	
DWG NO. <b>C20-520</b>	REV <b>1A</b>
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT HRC 53-56
.XX $\pm .01$	FINISH SEE NOTE 1
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 7/1/1996
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C20-520	1	LOCK ROLLER	4140/4142	